

Panels and machining

Units: mm. Dimensions are finished sizes.

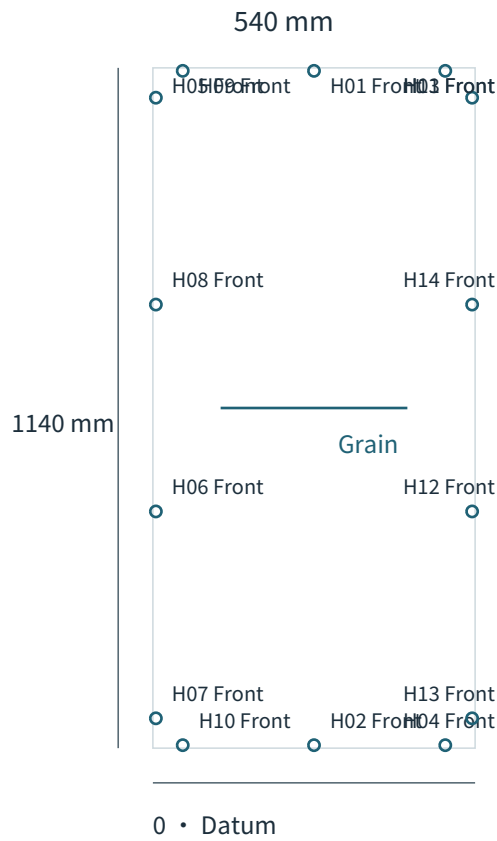
Part	Item	Specification	Supply quantity	Machining quantity
B01	Panel	540 × 1140 × 12 mm • 540 × 1140 × 12 mm • Grain: Along width • Edge: Unspecified • Panel side: Front Material: Wood Surface / finish: Unspecified	1 pcs	1 pcs
B02	Panel	600 × 1200 × 18 mm • 600 × 1200 × 18 mm • Grain: Along width • Edge: Unspecified • Panel side: Front Material: Wood Surface / finish: Unspecified	1 pcs	1 pcs

B01 • Machining requirements

Panel • Machining quantity 1 pcs

540 × 1140 × 12 mm • 540 × 1140 × 12 mm • Grain: Along width • Edge: Unspecified • Panel side: Front

Datum: front lower-left corner; rear holes use the same datum.



Hole	Face	Position mm	Machining	Tolerance	Hole edge
H01	Front	From left 270 / From bottom 1135	Through hole Ø5.5	Diameter +0.2/+0 • Position Ø1	Deburr (both sides)
H02	Front	From left 270 / From bottom 5	Through hole Ø5.5	Diameter +0.2/+0 • Position Ø1	Deburr (both sides)
H03	Front	From left 490 / From bottom 1135	Through hole Ø5.5	Diameter +0.2/+0 • Position Ø1	Deburr (both sides)
H04	Front	From left 490 / From bottom 5	Through hole Ø5.5	Diameter +0.2/+0 • Position Ø1	Deburr (both sides)
H05	Front	From left 5 / From bottom 1090	Through hole Ø5.5	Diameter +0.2/+0 • Position Ø1	Deburr (both sides)
H06	Front	From left 5 / From bottom 396.67	Through hole Ø5.5	Diameter +0.2/+0 • Position Ø1	Deburr (both sides)
H07	Front	From left 5 / From bottom 50	Through hole Ø5.5	Diameter +0.2/+0 • Position Ø1	Deburr (both sides)

B01 • Machining requirements

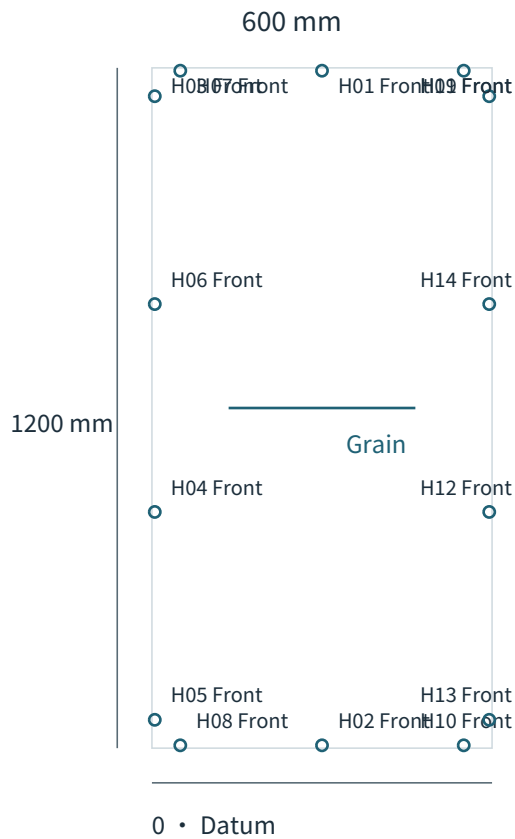
Hole	Face	Position mm	Machining	Tolerance	Hole edge
H08	Front	From left 5 / From bottom 743.33	Through hole Ø5.5	Diameter +0.2/+0 • Position Ø1	Deburr (both sides)
H09	Front	From left 50 / From bottom 1135	Through hole Ø5.5	Diameter +0.2/+0 • Position Ø1	Deburr (both sides)
H10	Front	From left 50 / From bottom 5	Through hole Ø5.5	Diameter +0.2/+0 • Position Ø1	Deburr (both sides)
H11	Front	From left 535 / From bottom 1090	Through hole Ø5.5	Diameter +0.2/+0 • Position Ø1	Deburr (both sides)
H12	Front	From left 535 / From bottom 396.67	Through hole Ø5.5	Diameter +0.2/+0 • Position Ø1	Deburr (both sides)
H13	Front	From left 535 / From bottom 50	Through hole Ø5.5	Diameter +0.2/+0 • Position Ø1	Deburr (both sides)
H14	Front	From left 535 / From bottom 743.33	Through hole Ø5.5	Diameter +0.2/+0 • Position Ø1	Deburr (both sides)

B02 • Machining requirements

Panel • Machining quantity 1 pcs

600 × 1200 × 18 mm • 600 × 1200 × 18 mm • Grain: Along width • Edge: Unspecified • Panel side: Front

Datum: front lower-left corner; rear holes use the same datum.



Hole	Face	Position mm	Machining	Tolerance	Hole edge
H01	Front	From left 300 / From bottom 1195	Through hole Ø5.5	Diameter +0.2/+0 • Position Ø1	Deburr (both sides)
H02	Front	From left 300 / From bottom 5	Through hole Ø5.5	Diameter +0.2/+0 • Position Ø1	Deburr (both sides)
H03	Front	From left 5 / From bottom 1150	Through hole Ø5.5	Diameter +0.2/+0 • Position Ø1	Deburr (both sides)
H04	Front	From left 5 / From bottom 416.67	Through hole Ø5.5	Diameter +0.2/+0 • Position Ø1	Deburr (both sides)
H05	Front	From left 5 / From bottom 50	Through hole Ø5.5	Diameter +0.2/+0 • Position Ø1	Deburr (both sides)
H06	Front	From left 5 / From bottom 783.33	Through hole Ø5.5	Diameter +0.2/+0 • Position Ø1	Deburr (both sides)
H07	Front	From left 50 / From bottom 1195	Through hole Ø5.5	Diameter +0.2/+0 • Position Ø1	Deburr (both sides)

B02 • Machining requirements

Hole	Face	Position mm	Machining	Tolerance	Hole edge
H08	Front	From left 50 / From bottom 5	Through hole Ø5.5	Diameter +0.2/+0 • Position Ø1	Deburr (both sides)
H09	Front	From left 550 / From bottom 1195	Through hole Ø5.5	Diameter +0.2/+0 • Position Ø1	Deburr (both sides)
H10	Front	From left 550 / From bottom 5	Through hole Ø5.5	Diameter +0.2/+0 • Position Ø1	Deburr (both sides)
H11	Front	From left 595 / From bottom 1150	Through hole Ø5.5	Diameter +0.2/+0 • Position Ø1	Deburr (both sides)
H12	Front	From left 595 / From bottom 416.67	Through hole Ø5.5	Diameter +0.2/+0 • Position Ø1	Deburr (both sides)
H13	Front	From left 595 / From bottom 50	Through hole Ø5.5	Diameter +0.2/+0 • Position Ø1	Deburr (both sides)
H14	Front	From left 595 / From bottom 783.33	Through hole Ø5.5	Diameter +0.2/+0 • Position Ø1	Deburr (both sides)